



## S1S2E

Reversible Rough Sawn,  
Smooth Surfaces

Two Eased Edges

Two Square Edges

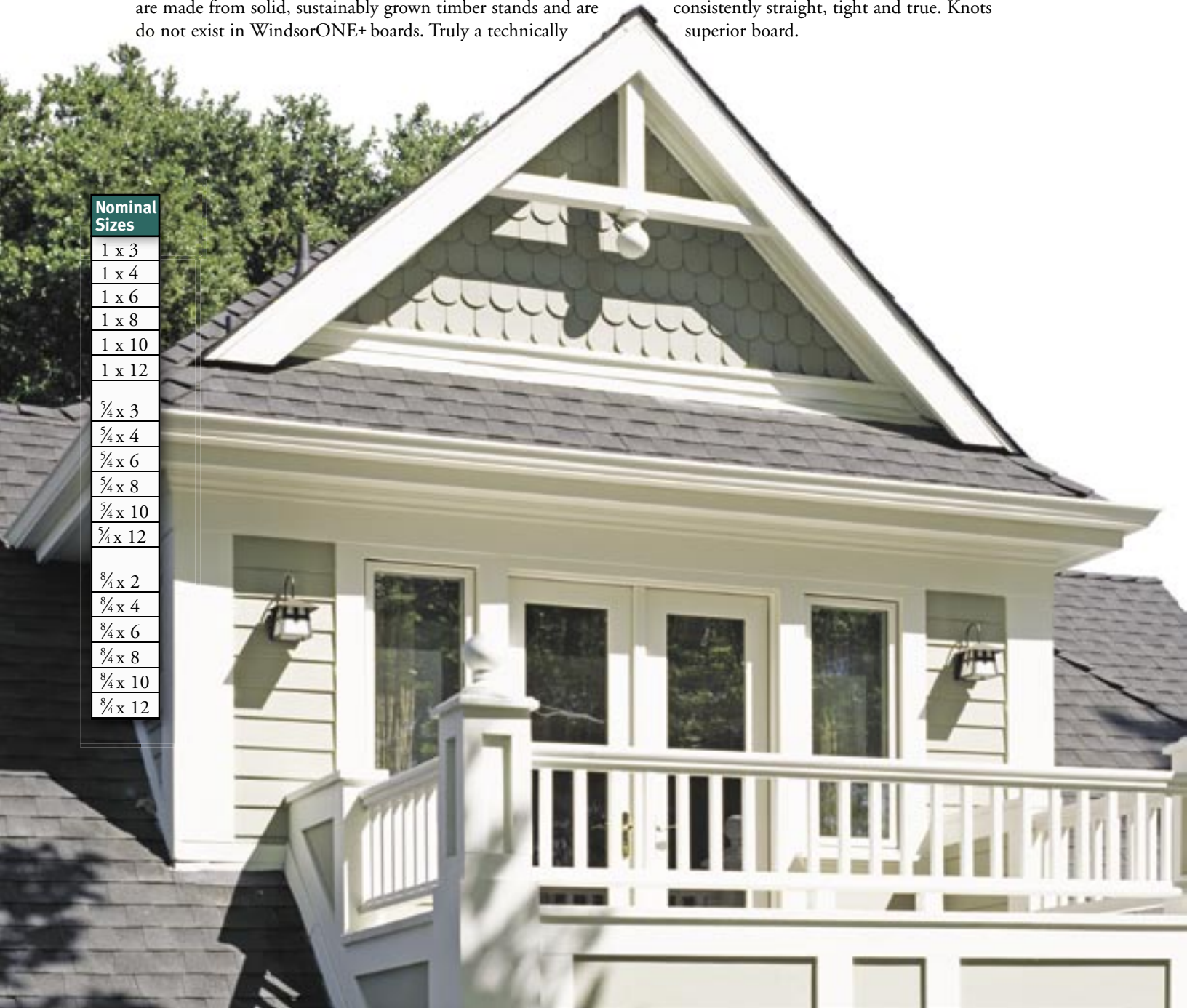
Patented Protection  
Against Rot, Insects  
and Mold

# S1S2E Trim Boards —For Interior and Exterior Use

Now featuring a breakthrough patented process that protects against rot, insects and mold, WindsorONE+™ protected trim boards save time and money for builders, remodelers and their painting contractors. Our trim boards are made from solid, sustainably grown timber stands and are consistently straight, tight and true. Knots do not exist in WindsorONE+ boards. Truly a technically superior board.

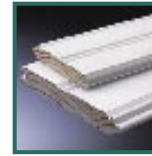
### Nominal Sizes

1 x 3
1 x 4
1 x 6
1 x 8
1 x 10
1 x 12
5/4 x 3
5/4 x 4
5/4 x 6
5/4 x 8
5/4 x 10
5/4 x 12
8/4 x 2
8/4 x 4
8/4 x 6
8/4 x 8
8/4 x 10
8/4 x 12





## For Interior and Exterior Use Only



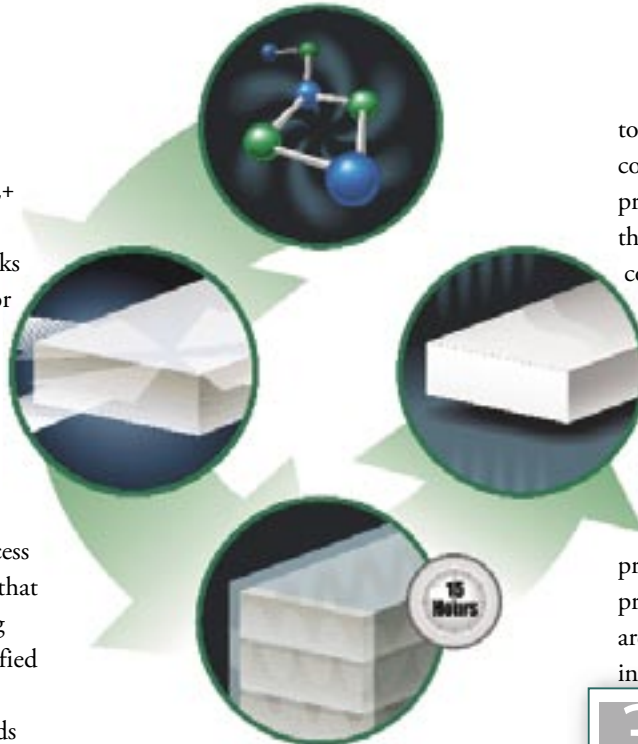
In addition to the smooth S4SSE trim board, the WindsorONE+ added protection product offering also includes tongue and groove bead board in two styles and three sizes.

### Always True and Precise

S4SSE trim boards by WindsorONE+ are made of kiln-dried, fingerjoined and end- and edge-glued wood blocks to minimize the natural tendency for lumber to distort. There is no skip dressing and extremely tight length, width and thickness tolerances are constantly maintained.

### Unique Protection Process

The WindsorONE+ protection process begins with protective components that are combined and mixed in exacting amounts, measured by load cell verified equipment. The patented exclusive process infuses WindsorONE+ boards with waterborne components: natural, elemental, mineral wood durability agents and wood property modifiers. The waterborne material is applied to the board and any excess is captured and re-used.



After a 15-hour activation period, the protective solution is fixed into the board with patented technology and is completely integrated with and bound to the board's cellular structure, from the surface

to the core. It is this fixing stage, combined with our superior priming process that increases the effectiveness of the protection by a factor of 10 over competitive products. In both the protection and priming phases, the processes occur in a completely closed system; no waste, no emissions.

### The WindsorONE+ Guarantee

WindsorONE+ provides a 30-year limited warranty on products protected with the new process. When properly installed, WindsorONE+ boards are guaranteed to protect against rot, insects and mold. For complete

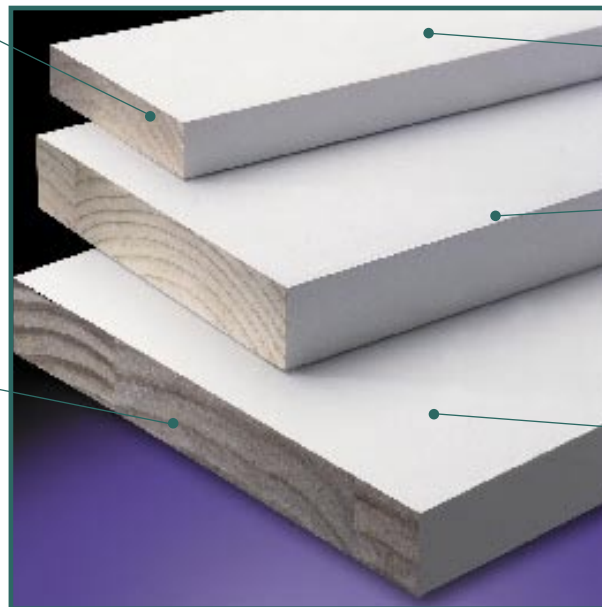
**30 year  
limited warranty**

installation guidelines and the WindsorONE+

Warranty, visit [www.WindsorONE.com](http://www.WindsorONE.com) or call 888.229.7900.

**Always tight**—Hourly adhesion tests ensure tight end- and edge-glued seams, closed fingerjoints and proper glue curing; The WindsorONE+ Proprietary Adhesive System surpasses all industry standards and creates glue joints that are stronger than the wood itself, which means the glue lines will not separate and the primer will not crack, peel or flake.

**Protected to the Core**—WindsorONE+ boards are safe to handle and safe for the environment. The patented protection process fully penetrates into the wood, eliminating the need to re-treat cut surfaces or drilled holes on the jobsite.



**Always clear**—Knots don't exist in WindsorONE+ S4SSE trim boards—only the finest raw materials are used.

**Crisp, True Edges**—WindsorONE+ uses technologically advanced planers and fingerjointers with a custom saw and blade combination to ensure crisp, true edges.

**Primed to perfection**—WindsorONE+ S4SSE trim boards are vacuum-coated on all six sides with three separate layers of DuraPrime, the WindsorONE+ proprietary 100% Acrylic Latex primer.



WindsorONE+™  
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[www.WindsorONE.com](http://www.WindsorONE.com)

Manufactured in the U.S.A. by Windsor Surry Company,  
an affiliate of Windsor Mill

Members of the Wood Promotion Network, NARI, Northeast Retail Lumber Association and the Classical Architecture Group



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